

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LTS 83MM REG FTB - CORK/WHITE TPG (RUSSIA) NEW ISO
BRAND CODE-00690 (SUN)

EFFECTIVE DATE: 02/14/96
USSR (Russia)

APPLIES TO EXPORT FORMULAS: 430 431 435 439 440 441 442 443 444 445
 446 447 448 449 450 451 452 453 454 455
 480 497

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)
NUMBER UP : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 391 MM H2O (TOTAL ENCAP)
PLUG R.T.D. : 100 MM H2O

PLASTICIZER : TRIACETIN PZ 05-800-A
APPLICATION PERCENT : 8.00 % OF DRY WEIGHT
APPLICATION WEIGHT : 5.32 GRAMS/100 RODS 1.33 GRAMS/25 RODS

FILTER TOW : FT-777 #10 (EASTMAN) 05-777-E
 FT-777 #10 (CELANESE) 05-777-C

DENIER PER FILAMENT : 2.7
TOTAL DENIER : 35,000
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 6000M KC 45-M1 06-362-A

ANCHOR ADHESIVE USE UP: NATIONAL 32-2051 (FORMERLY 72-4147) PVA 62-098-A
REPLACE WITH : FULLER WB 3918 RL 61-066-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : NATIONAL 34-2760 (FORMERLY 70-4245) 61-464-A

DRY WEIGHT : 66.52 GRAMS/100 RODS 16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE : 66.76 GRAMS/100 RODS 16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE : 72.08 GRAMS/100 RODS 18.02 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07670

REASON FOR CHANGE : SPEC UPDATED TO REFLECT THE ADDITION OF EXPORT
 FORMULA 480 (KAZAKSTAN DOMESTIC IMPORTER NDC).
 LAP ADHESIVE UPDATED TO CURRENT STATUS. NO OTHER
 CHANGES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/14/96

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APPROVED BY:

Janice M. Buse

SUPERCEDES SPECIFICATION DATED: 1/29/96

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